



CERTIFICATE OF APPROVAL

No CF 410

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

ASSA ABLOY Ltd

**School Street, Willenhall, West Midlands, WV13 3PW
United Kingdom**

Tel: 01902 867144

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended here to:

CERTIFIED PRODUCT
**CE24V and CE26V Surface
Mounted Overhead Closers**

TECHNICAL SCHEDULE
**TS34 - The Contribution of
Controlled Door Closing
Devices and Accessories to
Fire Resisting Doorsets**

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

Paul Duggan
Certification Manager



Issued: 27th October 2005
Reissued: 25th May 2023
Valid to: 24th May 2028



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CE24V and CE26V Surface-Mounted Overhead Closers

1. This certification is provided to the client for their own purposes, and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
2. This approval applies to the following configurations:

	TABLE 1						
	Link-arms			Slide arms			
	Projecting arm (Fig. 1) <i>Body door mounted on pull face</i>	Projecting arm (Fig. 61) <i>Body transom mounted on push face</i>	Parallel arm (Fig. 6) <i>Body door mounted on push face</i>	Body door mounted on pull face	Body transom mounted on push face	Body door mounted on push face	Body transom mounted on pull face
CE24V	✓	✓	✓	✗	✗	✗	✗
CE26V	✓	✓	✓	✗	✗	✗	✗

Key: ✓ - approved ✗ - Not approved

Note: Where alternative arms for non-fire applications are included within the packaging, the use of these components on fire resisting door assemblies will invalidate the certification.

3. This approval relates to its use with the following door assemblies:-

Latched and unlatched, intumescent sealed door assemblies consisting of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames having a fire resistance up to 120 minutes (Code ITT).

4. The closer is approved on the basis of:

- i) Initial type testing to EN1154 and BS EN 1634-1.
- ii) An appraisal against TS34
- iii) Inspection of quality management system
- iv) Inspection and surveillance of factory production control
- v) Ongoing audit testing in accordance with EN 1154 requirements

5. This approval is applicable only to the specified closers when mounted in the applications stated above and under the classification codes section of this certificate and used with door assemblies of proven fire resistance (as defined in BS EN 1634-1 or BS 476: Part 22: 1987) and having power ratings appropriate to the leaf sizes subject to a minimum size 3 (as specified in BS EN 1154).



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6. The closers shall be fixed with screws supplied by the closer manufacturer. Bolt-through fixings shall not be used.
7. Where the closers are fitted to door leaves or frames that are manufactured from mineral-based materials, or low-density cellulosic-based material, the door assembly shall have previously been shown capable of accommodating the installation of closers at the head of the doorset, without detriment to the door assembly's performance.
8. ITT Timber/mineral-based doorset shall be installed in accordance with BS 8214.
9. The approval relates to ongoing production. Product and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application where appropriate.



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7. The following tables show acceptable doorsets types and fire resistance periods:

Class	Approved Door Type			
	IMM	MM	ITT	ITM
FD20	x	x	✓	x
FD30	x	x	✓	x
FD60	x	x	✓	x
FD90	x	x	✓	x
FD120	x	x	✓	x
FD240	x	x	x	x
E 20	x	x	✓	x
EI 20	x	x	✓	x
E 30	x	x	✓	x
EI 30	x	x	✓	x
E 60	x	x	✓	x
EI 60	x	x	✓	x
E 90	x	x	✓	x
EI 90	x	x	✓	x
E 120	x	x	✓	x
EI 120	x	x	✓	x
E 240	x	x	x	x
EI 240	x	x	x	x

Key:

- ✓ - approved
- x - Not approved

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8. Doors are classified as the following types:

Code ITT - 20 minute to 120 minute doorsets containing intumescent seals and consisting of timber faced and edged leaves with timber, cellulosic or mineral cores, hung in timber-based frames.

Code ITM - 20 minute to 120 minute doorsets containing intumescent seals and consisting of timber faced and edged leaves with timber, cellulosic or mineral cores, hung in steel frames.

Code MM - 20 minute to 120 minute doorsets consisting of uninsulated or insulated predominantly steel leaves, hung in steel frames without intumescent seals.

Code IMM - 20 minute to 120 minute doorsets consisting of uninsulated or insulated predominantly steel leaves, hung in steel frames with intumescent seals.

Scope of Approval:

- Doors may not include uninsulated glass above 20% of their total area. Uninsulated glass shall not be included directly beneath the door closer body
- The closers may not be fitted to timber doorsets without perimeter intumescent fire seals to the frame rebate or door edge.
- Mechanical Hold open option is not approved
- The following functions are supported by this certification:

Closer Ref.	Application	Latch Control	Backcheck	Delayed-Action
CE24V	All applications detailed in Table 1	Yes	Yes	No
CE26V	All applications detailed in Table 1	No	No	No





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Classification codes

CE24V – projecting arm (Figure 1 and 61), and parallel arm (Figure 6):

3	8	4 2	1	1	3
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CE26V – projecting arm (Figure 1 and Figure 61):

3	8	6 2	1	1	3
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CE26V – parallel arm (Figure 6):

3	8	5 2	1	1	3
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Note: power ratings shall be appropriate to the leaf sizes subject to a minimum size 3 (as specified in BS EN 1154).

Further Information

Further information regarding the details contained in this certificate may be obtained from ASSA ABLOY Ltd (Tel: 01902 867144).

Further information regarding CERTIFIRE certification and other approved products can be obtained from CERTIFIRE (Tel: 01925 646777).